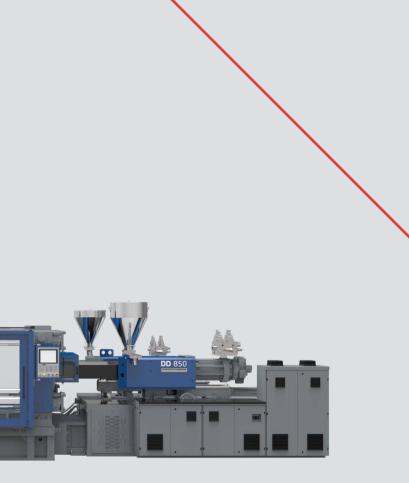
# discover **DH**.

### **Two-Platen** Injection Molding Machine

tederic

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### DH. Two-Platen IMM

Tederic DH two-platen energy saving IMM formed complete production lines after decades manufacturing experience and continuously improving technology. Based on our own supply chains obtains good quality with competitive price from durability, humanization, efficiency, etc.

Its super-huge mold space and large opening stroke are widely used among high-end auto parts, deep cavity packages and environmental friendly construction industries .Up to now, we are the top solution provider for BMW ,Benz,VW etc.

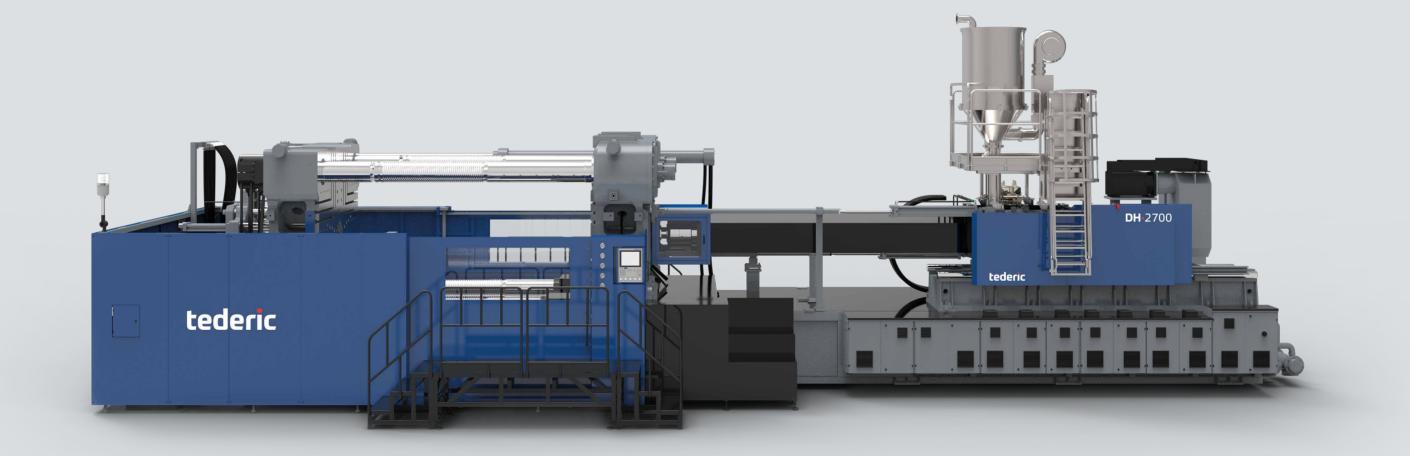
### Clamping force:480t – 7000t

Stable, Precision, Efficient, Energy-saving

### Main application sectors



Automotive Home Appliances







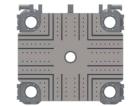
### **DH.** Clamping Unit

### Technology Advantages

- Clamping stroke can be customized.
- Max. Daylight can reach to 6700mm.
- Tie bar deflection≤4%.

#### Widened platen structure

Under the same machine model, widen platen is optional, more flexible for auto parts production.



Pullsure<sup>™</sup> technology Solves customer factory height limits, improves mold change efficiency.



**Short stroke clamping cylinder** Boosting stroke can speed up clamping force built, so mold force can be more even.

#### Diagonal parallel cylinder structure

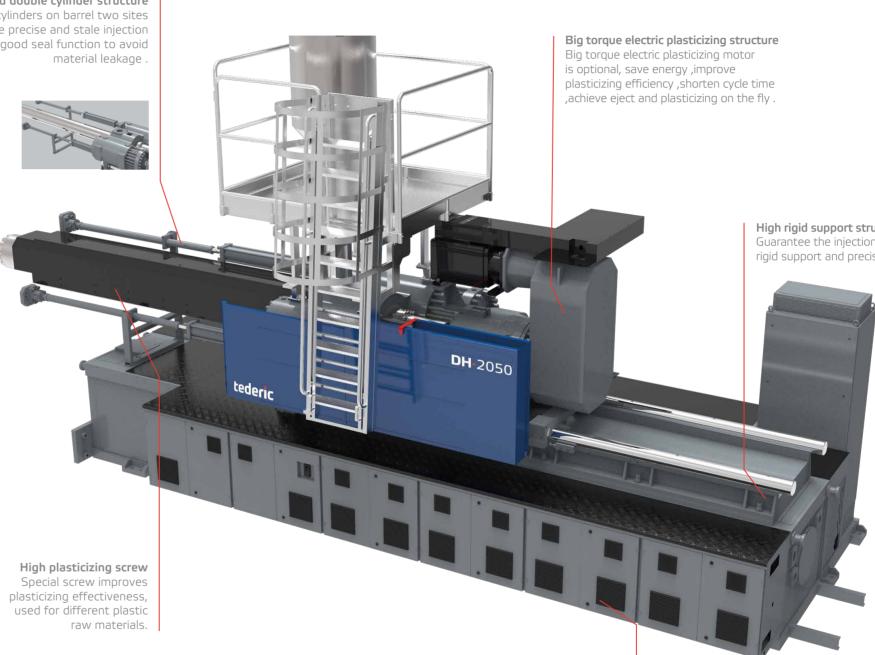
High speed cylinder with Diagonal parallel structure, guarantees stable and fast mold clamping & opening, shortens dry cycle time.

### DH. Injection Unit

Balanced double cylinder structure Double cylinders on barrel two sites , guarantee precise and stale injection ,with good seal function to avoid material leakage .

### Technology Advantages

- Modular design offers customer a wider range of choices.
- Stable injection end control guarantees the repeat accuracy of product.
- Hopper temperature controlling tolerance  $\leq \pm 0.5^{\circ}$ C.



# **High rigid support structure** Guarantee the injection unit with stable rigid support and precise movement .

### High rigidity injection unit frame With independent control cabinet

and motor-pump house, easy for installation and transportation.

## **DH.** Electric& hydraulic

### Technology Advantages

- All series machines completely meet GB22530 and EN201 Hydraulic Safety Standard.
- Powerful software platform ,fast and convenient programing
- Functions customizable, more humane and flexible.

Accurate control for mold opening & clamping Using mold opening & clamping predict formula, shorten its time greatly .Combined with proportional direction valve guarantee stable mold opening & clamping.

#### International standard control system

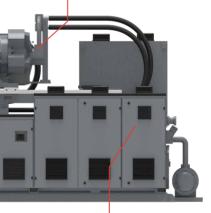
Touch screen operation, flexible control system, highly optimized industry dedicated integrated module, suitable for auto parts, thin-walled, precision injection molding.



Reasonable oil, water, electricity layout Centralized system layout at the back of moving platen, more clean, elegant and safe.

> **Efficient servo boosting pump** Boosting fast and steady.





### Modular design of electric control cabinet

Independent electric cabinet is designed based on high and low voltage, safer and more reliable.

